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(71) Applicant (for all designated States except US): **THE TRUSTEES OF THE UNIVERSITY OF PENNSYLVANIA** [US/US]; 3160 Chestnut Street, Suite 200, Philadelphia, PA 19104-6283 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **SMITH, Amos,**

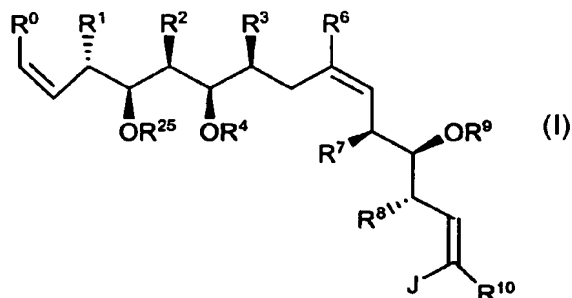
**B., III** [US/US]; 517 General Lafayette Road, Merion, PA 19066 (US). **FREEZE, Brian, Scott** [US/US]; 256 South 21st Street, Apt. 2F, Philadelphia, PA 19103 (US). **XIAN, Ming** [CN/US]; 3701 Chestnut Street, Apt. 308, Philadelphia, PA 19104 (US).

(74) Agents: **CALDWELL, John, W.** et al.; Woodcock Washburn LLP, One Liberty Place, 46th Floor, Philadelphia, PA 19103 (US).

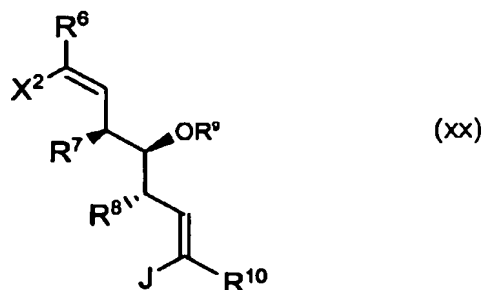
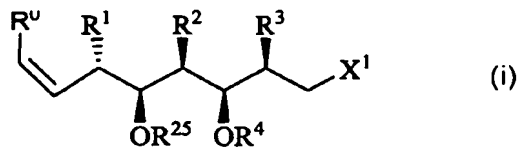
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[Continued on next page]

(54) Title: IMPROVED SYNTHESIS OF DISCODERMOLIDE AND VARIANTS THEREOF



(57) Abstract: Processes for synthesizing a compound of Formula (I) are provided by reacting a compound of Formula (i) with a compound of Formula (xx).





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